



IWRC HANDS-ON PAINTER TRAINING

NESHAP 6H Compliance Checklist

To be in compliance with NESHAP 6H, painters must successfully demonstrate the following techniques in-booth:

- STANDOFF DISTANCE:**
the painter can maintain a consistent standoff distance for the spray gun being used
- SPRAY GUN ORIENTATION:**
the painter can keep the spray gun perpendicular to the part being sprayed without arcing or tilting the spray gun
- SPRAY GUN SPEED:**
the painter can maintain a consistent speed as they spray across the part
- OVERLAP:**
the painter can produce an even finish using adequate overlap (50% - 75%)
- BANDING:**
the painter coats the edges of the part, then fills in the remaining area
- LEAD AND LAG:**
the painter can utilize minimum lead and lag to coat the part efficiently

Once a painter has successfully demonstrated these techniques, click the link below to download and complete the online form, then email to iwrc@uni.edu. Staff will generate the certificate promptly, which will then be available through the student portal in their Dashboard under the Achievements tab.

A copy of the certificate can be downloaded and printed as needed.

[Download the Form](#)